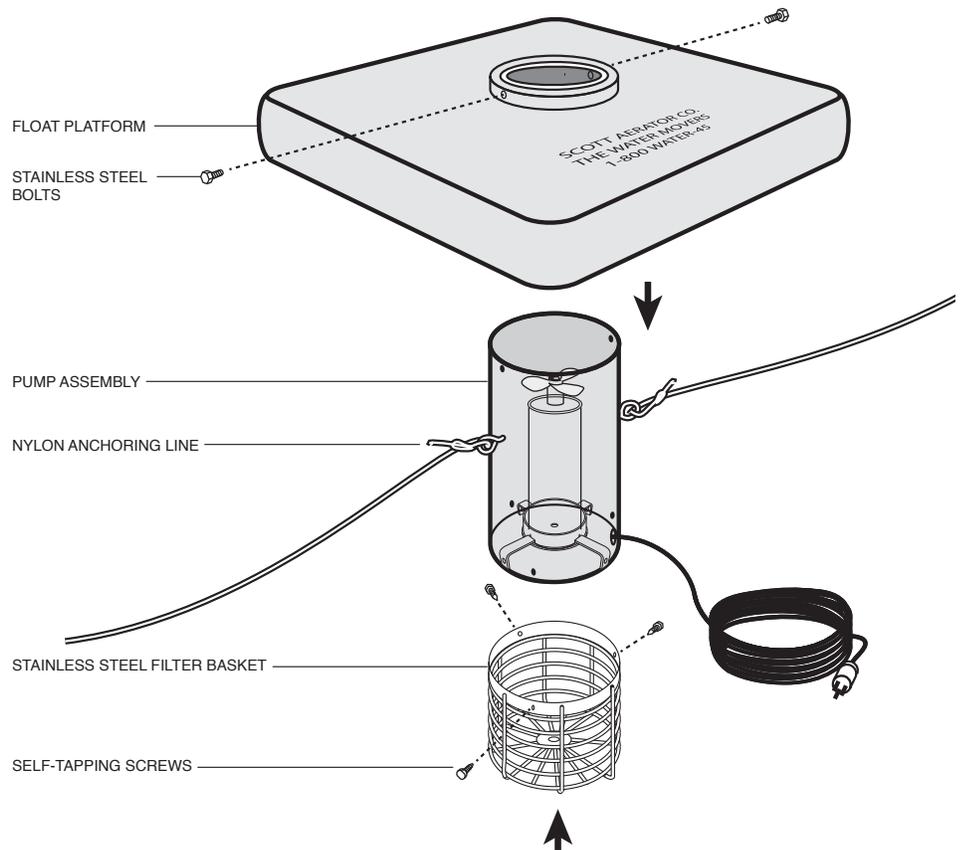




Assembly Instructions

1. Remove the two stainless-steel bolts from the float.
2. Place your Boilermaker on end, propeller side facing up. Slip the float over the Boilermaker up to the attached eyebolts. Use the pre-drilled holes to fasten the float to the Boilermaker, using the two stainless-steel bolts.
3. Now, turn your Boilermaker over and place on its opposite end. Secure the stainless-steel filter basket to the Boilermaker by aligning the three filter eyelets to the three pre-drilled holes on the Boilermaker and securing with the enclosed stainless-steel screws.
4. Next, secure a nylon anchoring line (not provided) to each of the two attached eyebolts.
5. At this point, your Boilermaker can be floated into position in your pond or lake. Once a suitable location is determined, simply attach a boat anchor, concrete block, or similar weighted item to each of the two attached nylon lines. Once attached, simply place the two anchors at the bottom of the pond spaced a minimum twenty feet apart.
6. The final step is to supply electric power to your Boilermaker, taking extra caution to always use a ground fault circuit interrupter and a licensed electrical contractor.



This Kit Includes

- 1 - FLOAT PLATFORM
- 1 - MOTOR ASSEMBLY
- 1 - STAINLESS STEEL WIRE BASKET
- 3 - SELF TAPPING SCREWS

Tools Needed

- ONE 3/8" WRENCH OR SOCKET SCREWDRIVER
- TWO 1/2" WRENCHES (OR PLIERS)

! Always use a GFCI
Always disconnect the power
when swimmers are present

! Do NOT use an extension cord
to supply power to the motor

Maintaining Your Boilermaker

Most of our products require very little to any maintenance. Under normal operating conditions, you should enjoy many years of trouble free service from the unit.

Anchoring ropes, depending on type, will deteriorate over time. These should be replaced every five years if quality nylon rope (3/8" or thicker) is utilized. When the unit is removed from the water to replace anchoring ropes, it would be a good opportunity to wash the Boilermaker unit down with high pressure water. After cleaning, a visual inspection of the entire unit is recommended to be certain nothing is restricting water flow. The Scott Aerator Company has engineered all of its water features to eliminate the need for time consuming and costly winterizing products and procedures. **Removing the Boilermaker from the water each winter will dry out and potentially damage the motor seals.** Simply leave it in the water, turn the power supply off, and forget about it for the winter. Once the water thaws in the spring, re-establish power to the unit and you're good to go. All of the components will withstand sub-zero conditions without damage.

Call 1-800-928-3745 to order replacement parts

PROPELLER – 1/2 HP	PART # 30009
PROPELLER – 1-1/2 HP	PART # 30009.5
FLOAT PLATFORM	PART # 20037
SS MOTOR MOUNTING BRACKET	PART # 20115
MOTOR HOUSING	PART # 20034
STAINLESS STEEL FILTER.....	PART # 13500
1/2 HP 115V MOTOR	PART # 20000
1/2 HP 230V MOTOR	PART # 20002
1-1/2 HP 230V MOTOR.....	PART # 20001

To find the cost to run one item:

1. Total up the watts per day for the item to get total watts/day.
2. Divide total watts/day by 1000 to get the total kilowatt hours (kWh)/day.
3. Multiply the kWh/day times the cost/Kwh to get the average cost/day.
4. To find out the average cost per month, multiply the cost/day by 30. (Power company monthly billing cycles vary from 28-33 days)

MOTOR RATING	WATTS	AMPS	MIN ANCHOR WT (ea)	POWER CORD* 12 GAUGE	CABLE SIZE and MAX LENGTH FROM PUMP TO BREAKER*					
					#12	#10	#8	#6	#4	#2
1/2 HP 115V	670	10	25 lbs	70'	160'	250'	390'	620'	960'	1460'
1/2 HP 230V	670	5	25 lbs	70'	650'	1020'	1610'	2510'	3880'	5880'
1-1/2 HP 230V	1770	10.6	45 lbs	100'	310'	480'	770'	1200'	1870'	2850'

*Longer power cords available

Refer to the chart above to determine the proper cable size and length for your particular pump. The maximum lengths listed are from the pump motor to the circuit breaker, not to the plug in. Improper wire size can cause unsafe operating conditions and damage the pump. **DO NOT use an extension cord to supply power to the motor** as this will put strain on and shorten the life of the pump motor.

The Scott Aerator Awesome Warranty

All standard Scott Aerator products are unconditionally warranted for five years against motor defects in materials or workmanship, under normal operating conditions. All other product components are warranted for one year from date of purchase. Scott Aerator will repair or replace failed parts under warranty when the defective unit is returned to the factory, shipping prepaid, and factory inspection establishes that the part was defective. The unit must be returned to the factory prior to shipment of replacement parts. All parts replaced under this warranty will be returned with shipping prepaid. Scott Aerator will not be liable for consequential damage nor for any costs associated with removal or attempts to repair components in the field.



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